

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter assy (1.2kw)			
Commutator end frame assy x Field frame	1.5	15	13 in.·lbf
Starter housing x Magnetic switch	5.9	60	52 in.·lbf
Filed frame x Armature assembly	5.9	60	52 in.·lbf
Lead wire x Terminal C of starter	5.9	60	52 in.·lbf
Starter assy (1.3kw)			
Commutator end frame assy x Motor terminal starter kit	6.0	61	52 in.·lbf
Repair service starter kit x Motor terminal starter kit	7.5	80	69 in.·lbf
Lead wire x Terminal C of starter	6.5	66	58 in.·lbf
Generator			
Rectifire end frame x Drive end frame	4.5	46	39 in.·lbf
Generator			
Cord clamp x Rectifire end frame	5.4	55	47 in.·lbf
Generator			
Recrifire holder x Coil lead on rectifire end frame	2.9	30	26 in.·lbf
Generator			
Rear end cover x Rectifire holder	4.4	45	39 in.·lbf
Generator			
Plate terminal x Rectifire holder	3.9	39	35 in.·lbf
Generator			
Terminal insulator x Rectifire holder	4.1	42	36 in.·lbf
Generator pulley x Rotor	111	1,125	81